## DEPARTMENT OF THE ARMY TECHNICAL BULLETIN

## CALIBRATION PROCEDURE FOR FUNCTION GENERATOR SG-1288/G

Headquarters, Department of the Army, Washington, DC 10 August 2004

Distribution Statement A: Approved for public release; distribution is unlimited

#### REPORTING OF ERRORS AND RECOMMENDING IMPROVEMENTS

You can improve this manual. If you find any mistakes or if you know of a way to improve these procedures, please let us know. Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms) directly to: Commander, US Army Aviation and Missile Command, AMSAM-MMC-MA-NP, Redstone Arsenal, AL 35898-5000. A reply will be furnished to you. You may also provide DA Form 2028 information to AMCOM via e-mail, fax, or the World Wide Web. Our fax number is DSN 788-6546 or Commercial 256-842-6546. Our e-mail address is 2028@redstone.army.mil. Instructions for sending an electronic 2028 may be found the back of this manual. For the World Wide Web, https://amcom2028.redstone.army.mil.

			Paragraph	Page
SECTION	I.	IDENTIFICATION AND DESCRIPTION		J
		Test instrument identification	1	2
		Forms, records, and reports	2	2
		Calibration description	3	2
	II.	EQUIPMENT REQUIREMENTS		
		Equipment required	4	6
		Accessories required	5	6
	III.	CALIBRATION PROCESS		
		Preliminary instructions	6	7
		Equipment setup		8
		Frequency and line stability		8
		Symmetry	9	9
		FM distortion	10	10
		Pulse characteristics	11	11
		Output distortion	12	14
		Sine wave amplitude	13	15
		Triangle wave amplitude	14	18
		Square wave amplitude	15	21
		Dc offset and attenuator	16	24
		Final procedure	17	25

<sup>\*</sup>This bulletin supersedes TB 9-6625-2233-35, dated 2 January 2003, including all changes.

## SECTION I IDENTIFICATION AND DESCRIPTION

- 1. Test Instrument Identification. This bulletin provides instructions for the calibration of Function Generator, SG-1288/G. Procurement specification A3056257 was used as the prime data source in compiling these instructions. The equipment being calibrated will be referred to as the TI (test instrument) throughout this bulletin.
  - a. Model Variations. None.
- **b. Time and Technique**. The time required for this calibration is approximately 5 hours, using the dc and low frequency technique.

## 2. Forms, Records, and Reports

- **a**. Forms, records, and reports required for calibration personnel at all levels are prescribed by TB 750-25.
- **b**. Adjustments to be reported are designated (R) at the end of the sentence in which they appear. When adjustments are in tables the (R) follows the designated adjustment. Report only those adjustments made and designated with (R).
- **3.** Calibration Description. TI parameters and performance specifications which pertain to this calibration are listed in table 1.

Table 1. Calibration Description

rusto i. Cumstation Becomption				
Test instrument				
parameters	Performance specifications			
Frequency <sup>1</sup>	Range: 2 mHz to 19.99 Hz			
	Accuracy: ±3%			
	Range: 20 Hz to 999.9 kHz			
	Accuracy: ±0.05%			
	Range: 1 to 19.99 MHz			
	Accuracy: ±0.1%			
	Frequency vs line voltage variation (±10%): <sup>2</sup>			
	Range: <20 Hz			
	Accuracy: ±0.1%			
	Range: >20 Hz			
	Accuracy: ±0.01%			

Table 1. Calibration Description - Continued

Table 1. Calibration Description - Continued				
Test instrument				
parameters	Performance specifications			
Sine wave <sup>3</sup>	Output amplitude: <10 V p-p			
Total harmonic	Range: 2 mHz to 19.99 Hz			
distortion	Accuracy: <1% (-40 dBc)			
	Range: 20 Hz to 99.9 kHz			
	Accuracy: <0.5% (-46 dBc)			
	Range: 100 to 999.9 kHz			
	Accuracy: <1 % (-40 dBc)			
	Range: 1 to 5.999 MHz			
	Accuracy: <2% (-34 dBc)			
	Range: 6 to 7.999 MHz			
	Accuracy: <2.5% (-32 dBc)			
	Range: 8 to 9.999 MHz			
	Accuracy: <3% (-30 dBc)			
	Range: 10 to 19.99 MHz			
	Accuracy: <4% (-28 dBc)			
	Output amplitude: >10 V p-p			
	Range: 2 mHz to 19.99 Hz			
	Accuracy: <1 % (-40 dBc)			
	Range: 20 Hz to 99.9 kHz			
	Accuracy: <0.5% (-46 dBc)			
	Range: 100 to 999.9 kHz			
	Accuracy: <1 % (-40 dBc)			
	Range: 1 to 5.999 MHz			
	Accuracy: <2% (-34 dBc)			
	Range: 6 to 7.999 MHz			
	Accuracy: <3% (-30 dBc)			
	Range: 8 to 9.999 MHz			
	Accuracy: <4.5% (-27 dBc)			
	Range: 10 to 19.99 MHz			
	Accuracy: <5% (-26 dBc)			
Sine wave <sup>4</sup>	Range: <1 MHz			
Non-harmonically	Accuracy: <-60 dBc			
related signals ±200 Hz	Range: 1 to 9.99 MHz			
of output	Accuracy: <-40 dBc			
	Range: 10 to 19.99 MHz			
	Accuracy: <-36 dBc			
Square wave	Rise/falltime: <13 ns			
	Aberrations: <5%, ±20 mV of p-p amplitude			
	Symmetry: 10 to 90% in 1% steps to 1 MHz linearly decreasing to 50%			
	fixed 20 MHz			
	Accuracy: $\pm (1\% + 20 \text{ ns})$			

Table 1. Calibration Description - Continued

1	Table 1. Calibration Description - Continued				
Test instrument					
parameters	Performance specifications				
Triangle wave	Linearity: (10 to 90%). <sup>5</sup>				
	Range: 2 mHz to 99.99 kHz				
	Accuracy: ±1%				
	Range: 100 kHz to 1.99 MHz				
	Accuracy: ±2%				
	Range: 2 to 5 MHz				
	Accuracy: ± 10%				
	Symmetry: 10 to 90% in 1% steps to 1 MHz linearly decreasing to 5 MHz				
	Accuracy: ±(1 % +20 ns)				
Frequency modulation	Range: 10 MHz carrier, 1 kHz modulation frequency at 100 kHz				
distortion	deviation				
	Accuracy: <-35 dBc				
Sine wave	Range: 2 mHz to 99.99 kHz				
amplitude $^6$	Range: 1 to $30 \text{ V}^7$				
	Accuracy: $\pm (2\% + 10 \text{ m V})$				
	Range: 100 mV to 1 V				
	Accuracy: $\pm (2\% + 2 \text{ mV})$				
	Range: 1 to 100 mV				
	Accuracy: $\pm (2\% + 1 \text{ mV})$				
	Range: 100 kHz to 999.9 kHz				
	Range: 1 to 30 V				
	Accuracy: $\pm (4\% + 10 \text{ mV})$				
	Range: 100 mV to 1 V				
	Accuracy: $\pm (4\% + 2 \text{ mV})$				
	Range: 1 to 100 mV				
	Accuracy: $\pm (4\% + 1 \text{ mV})$				
	Range: 1 to 4.999 MHz				
	Range: 1 to 30 V				
	Accuracy: $\pm (5\% + 10 \text{ mV})$				
	Range: 100 mV to 1 V				
	Accuracy: $\pm (5\% + 2 \text{ mV})$				
	Range: 1 to 100 mV				
	Accuracy: $\pm (5\% + 1 \text{ mV})$				
	Range: 5 to 15.99 MHz				
	Range: 1 to 30 V				
	Accuracy: $\pm (12\% + 10 \text{ mV})$				
	Range: 100 mV to 1 V				
	Accuracy: $\pm (12\% + 2 \text{ mV})$				
	Range: 1 to 100 mV				
	Accuracy: $\pm (12\% + 1 \text{ mV})$				
	Range: 16 to 19.99 MHz				
	Range: 1 to 30 V				
	Accuracy: $\pm (30\% + 10 \text{ mV})$				

Table 1. Calibration Description - Continued				
Test instrument	Porformance apositions			
parameters Sine wave	Performance specifications			
amplitude <sup>6</sup> (cont)	Range: 100 mV to 1 V			
ampirtude (cont)	Accuracy: ±(30% +2 mV)			
	Range: 1 to 100 mV			
G // 1	Accuracy: ±(30% +1 mV)			
Square/triangle	Range: 2 mHz to 99.99 kHz			
amplitude	Range: 10 to 30 V			
(all values p-p) <sup>6</sup>	Accuracy: $\pm (3\% + 20 \text{ mV})$			
	Range: 1 to 9.99 V			
	Accuracy: $\pm (3\% + 10 \text{ mV})$			
	Range: 0.1 to 0.999V			
	Accuracy: $\pm (3\% + 4 \text{ mV})$			
	Range: 10 to 99.9 mV			
	Accuracy: $\pm (3\% + 3 \text{ mV})$			
	Range: 1 to 9.99 mV			
	Accuracy: $\pm (3\% + 2 \text{ mV})$			
	Range: 100 to 999.9 kHz			
	Range: $10 \text{ to } 30 \text{ V}^5$			
	Accuracy: $\pm (5\% + 20 \text{ mV})$			
	Range: 1 to 9.99 V			
	Accuracy: $\pm (5\% + 10 \text{ mV})$			
	Range: 0. 1 to .999 V			
	Accuracy: $\pm (5\% + 4 \text{ mV})$			
	Range: 10 to 99.9 mV			
	Accuracy: $\pm (5\% + 3 \text{ mV})$			
	Range: 1 to $9.99 \text{ mV}^5$			
	Accuracy: $\pm (5\% + 2 \text{ mV})$			
	Range: 1 to 4.999 MHz			
	Range: 10 to 30 V			
	Accuracy: $\pm (6\% + 20 \text{ mV})$			
	Range: 1 to 9.99 V			
	Accuracy: $\pm (6\% + 10 \text{ mV})$			
	Range: 0.1 to 0.999 V			
	Accuracy: $\pm (6\% + 4 \text{ mV})$			
	Range: 10 to 99.9 mV			
	Accuracy: ±(6% +3 mV)			
	Range: 1 to $9.99 \text{ mV}^5$			
	Accuracy: $\pm (6\% + 2 \text{ mV})$			
	Range: 5 to 19.99 MHz (square wave only)			
	Range: 10 to 30 V			
	Accuracy: ±(12% +20 mV)			
	Range: 1 to 9.99 V			
	Accuracy: ±(12% +10 mV)			
	Range: 0.1 to .999 V			
	Accuracy: ±(12% +4 mV)			
	1100 at acy (12/0 · 1 111 · )			

Table 1. Calibration Description - Continued

Test instrument parameters	Performance specifications		
Square/triangle	Range: 10 to 99.9 mV		
amplitude	Accuracy: ±(12% +3 mV)		
(all values p-p) <sup>6</sup>	Range: 1 to 9.99 mV		
	Accuracy: ±(12% +2 mV)		
Dc offset	Range: -10 to -0.5 and 0.5 to 10 V		
	Accuracy: ±(1 % +20 mV)		
	Range: -1 to -500 and 1 to 500 mV		
	Accuracy: ±(1% +5 mV)		
Sync out	Amplitude: Between 1 and 2.5 V p-p into $50~\Omega$		
	Rise/falltime: <13 ns		

<sup>&</sup>lt;sup>1</sup>Not checked below .02 Hz.

## SECTION II EQUIPMENT REQUIREMENTS

- 4. Equipment Required. Table 2 identifies the specific equipment to be used in this calibration procedure. This equipment is issued with Secondary Transfer Calibration Standards Set AN/GSM-286; AN/GSM-287; or AN/GSM-705. Alternate items may be used by the calibrating activity. The items selected must be verified to perform satisfactorily prior to use and must bear evidence of current calibration. The equipment must meet or exceed the minimum use specifications listed in table 2. The accuracies listed in table 2 provide a four-to-one ratio between the standard and TI. Where the four-to-one ratio cannot be met, the actual accuracy of the equipment selected is shown in parenthesis.
- 5. Accessories Required. The accessories required for this calibration are common usage accessories, issued as indicated in paragraph 4 above, and are not listed in the calibration procedure. The following peculiar accessory is also required for this calibration: 50  $\Omega$  feedthrough termination (dummy load); BNC plug to BNC jack, Hewlett-Packard, Model 11048C.

 $<sup>^2\</sup>mbox{Verified to}\ \pm 9.7\%$  in this procedure.

<sup>&</sup>lt;sup>3</sup>Not checked below 10 Hz or above 100 kHz.

<sup>&</sup>lt;sup>4</sup>Checked only at 1 kHz.

<sup>&</sup>lt;sup>5</sup>Specifications are not verified within this procedure.

<sup>&</sup>lt;sup>6</sup>Not checked below 50 Hz.

 $<sup>^{7}20.0</sup>$  to 30.0 V p-p circuit accuracy ( $\pm 3\% + 10$  mV).

Table 2. Minimum Specifications of Equipment Required

	Table 2. Willimum Specifications of Equipme	Manufacturer and model
Common name	Minimum use specifications	(part number)
AUDIO ANALYZER	Range: 1 kHz ~1 V <sup>1</sup>	Boonton, Model 1121 (1121)
	Capability: Distortion measurements	,
	Accuracy: <60 dBc (.1%)	
AUTOTRANSFORMER	Range: 105 to 125 V	General Radio, Type W10MT3AS3
		(7910809) or Ridge, Model 9020A
		(9020A) or Ridge, Model 9020F (9020F)
FREQUENCY	Range: 10 mHz to 20 MHz	Fluke, Model PM6681/656
COUNTER	Accuracy: ±.0125%.	(PM6681/656)
MEASURING	Modulation range:	Hewlett-Packard, Model 8902A
RECEIVER	10 MHz carrier 1 kHz rage	(8902A) w/sensors, Hewlett-
	100 kHz deviation	Packard, Model 11722A (11722A)
	Accuracy: <sup>1</sup>	
	Power range:	
	26.28 mV to 5.571 V rms 100 kHz to 4.999 MHz	
	Accuracy: ±1%	
MULTIMETER	Range: -4.01 to 5.07 V dc	Hewlett-Packard, Model 3458A
WEDTIMETER	Accuracy: ±0.35%	(3458A)
		(613612)
	Range: 0.00194 to 7.74 V ac	
	50 Hz to 99.99 kHz	
	Accuracy: ±0.5%	
OSCILLOSCOPE	Range: Rise/falltime: <3.5 ns	(OS-303/G)
	Amplitude:	
	Range: 5.8 mV to 19.5 V p-p,	
THE DATA DIE EL A CONTO DE	Accuracy: ±1.6% (±2%)	IZ 1 III M 112040 (2040)
TUNABLE ACTIVE	Range: 1 kHz, 200 Hz bandpass	Krohn-Hite, Model 3940 (3940)
FILTER	Accuracy: <72 dBc	

<sup>&</sup>lt;sup>1</sup>Combined distortion <-47 dBc.

## SECTION III CALIBRATION PROCESS

#### 6. Preliminary Instructions

- a. The instructions outlined in paragraphs 6 and 7 are preparatory to the calibration process. Personnel should become familiar with the entire bulletin before beginning the calibration.
- **b**. Items of equipment used in this procedure are referenced within the text by common name as listed in table 2.
- c. Unless otherwise specified, verify the result of each test and, whenever the test requirement is not met, take corrective action before continuing with the calibration. Adjustments required to calibrate the TI are included in this procedure. Additional maintenance information is contained in TM 11-6625-3198-40 for this TI.
  - **d**. Unless otherwise specified, all controls and control settings refer to the TI.

## 7. Equipment Setup

#### WARNING

HIGH VOLTAGE is used or exposed during the performance of this calibration. DEATH ON CONTACT may result if personnel fail to observe safety precautions. REDUCE OUTPUT(S) to minimum after each step within the performance check where applicable.

#### NOTE

Replace the RAM protection battery with a fresh one prior to the calibration attempt. Battery NSN is 6135-01-320-4815.

#### NOTE

Due to TI recall of previous setups, it may be necessary to press a multiple choice pushbutton more than one time to obtain the needed parameter.

- a. Connect TI to autotransformer.
- b. Connect autotransformer to a 115 V ac source and adjust for a 115 V output.
- c. Set **POWER** switch to **ON** and allow 25 minutes for TI to warm-up and stabilize.
- **d**. Press pushbuttons and verify display indications as listed in (1) through (11) below:
  - (1) **RESET** indicates reset (V1.02).
  - (2) FREQUENCY indicates FREQ 1 kHz.
  - (3) AMPLITUDE indicates AMPL 5 VPP.
  - (4) **DISPLAY** indicates **INTENSITY** 16.
  - (5) SYMMETRY indicates SYMM 50 PCT.
  - (6) PHASE indicates PHASE 0 DEG.
  - (7) **OFFSET** indicates **DCOFF 0 VDC**.
  - (8) MODULATION START/STOP indicates START 2 HZ.
  - (9) MODULATION START/STOP indicates STOP 2 KHZ.
  - (10) MODULATION TIME indicates SWPTIME 1 SEC.
  - (11) MODULATION TIME indicates SWPRATE 1 HZ.

## 8. Frequency and Line Stability

- a. Performance Check
  - (1) Connect **SYNC OUT** output to frequency counter using a  $50 \Omega$  feedthrough termination.
  - (2) Press pushbuttons as listed in (a) through (e) below:
- (a) **CALIBRATE** (allow enough time to complete and verify **AUTOCALIBRATED** is displayed).
  - (b) RESET.

- (c) FREQUENCY.
- (d) **19**.
- (e) **ENTER**.
- (3) Frequency counter will indicate between 18.43 and 19.57 Hz.
- (4) Record frequency counter indication.
- (5) Adjust autotransformer for a 108 V output.
- (6) Frequency counter will display within 0.1 percent of frequency recorded in (4) above.
- (7) Adjust autotransformer for a 125 V output and repeat (6) above.
- (8) Adjust autotransformer for 115 V output.
- (9) Set TI for an output frequency of 1 MHz. Frequency counter will indicate between 999 and 1001 kHz.
  - (10) Record frequency counter indication.
  - (11) Adjust autotransformer for a 125 V output.
  - (12) Frequency counter will display within 0.01 percent of frequency recorded in (10) above.
  - (13) Adjust autotransformer for a 108 V output and repeat (12) above.
  - (14) Adjust autotransformer for a 115 V output.
- (15) Repeat measurements for frequencies and frequency counter indications listed in table 3.

Table	<ol><li>O</li></ol>	utput	Frequ	encv '	$\Gamma$ est
1 abic	υ. υ	uupuu	TICGU	CIICY	$_{\rm I}$

Test instrument	Frequency counter display indications				
frequency	Min		Max		
19.00 MHz	18.981000 MHz		19.019000	MHz	
900.0 kHz	899.55	kHz	900.45	kHz	
20.0 Hz	19.99	$_{\mathrm{Hz}}$	20.01	$_{\mathrm{Hz}}$	
19.0 Hz	18.43	$_{\mathrm{Hz}}$	19.57	$_{\mathrm{Hz}}$	
10.0 Hz	9.70	$_{\mathrm{Hz}}$	10.30	$_{\mathrm{Hz}}$	
$1.0  ext{ Hz}^1$	970.87	ms	1030.9	ms	
0.1 Hz	9.7087	s	10.309	s	
0.02 Hz	48.544	s	51.546	s	

<sup>&</sup>lt;sup>1</sup>Set frequency counter for time measurement, DC coupling, single ON, Holdoff ON, and press restart to begin measurement.

## **b.** Adjustments. No adjustments can be made.

## 9. Symmetry

#### a. Performance Check

- (1) Connect SYNC OUT output to oscilloscope Vertical 1 input.
- (2) Press pushbuttons as listed in (a) through (e) below:
- (a) **CALIBRATE** (allow enough time to complete and verify **AUTOCALIBRATED** is displayed).
  - (b) RESET.
  - (c) SYMMETRY.
  - (d) 10.

- (e) ENTER.
- (3) Set oscilloscope to display at least two waveform cycles at a convenient amplitude and measure duty cycle.
  - (4) Oscilloscope duty cycle will display between 89.098 and 90.902 %.
- (5) Repeat technique used in (2) (d) and (e) and (3) and (4) above, substituting control settings and frequency counter indications listed in table 4.
  - **b.** Adjustments. No adjustments can be made.

Table 4. Symmetry

Table 4. Symmetry					
		Oscilloscope duty cycle			
Test ins	trument	display indications (%)			
Pushbuttons	Symmetry				
pressed	(displayed value)	Min	Max		
2, 0, Enter	20 PCT	79.198	80.802		
3, 0, Enter	30 PCT	69.298	70.702		
4, 0, Enter	40 PCT	59.398	60.602		
5, 0, Enter	50 PCT	49.498	50.502		
6, 0, Enter	60 PCT	39.598	40.402		
7, 0, Enter	70 PCT	29.698	30.302		
8, 0, Enter	80 PCT	19.798	20.202		
9, 0, Enter	90 PCT	9.898	10.102		

#### 10. FM Distortion

#### a. Performance Check

- (1) Press pushbuttons as listed in (a) through (k) below:
- (a) **CALIBRATE** (allow enough time to complete and verify **AUTOCALIBRATED** is displayed).
  - (b) **RESET**.
  - (c) FREQUENCY.
  - (d) **1**.
  - (e) **EXP**.
  - (f) **7**.
  - (g) ENTER.
  - (h) AMPLITUDE.
  - (i) .15.
  - (j) ENTER.
  - (k) MODULATION FM/VCF.
  - (2) Connect equipment as shown in figure 1.

## **NOTE**

Ensure audio analyzer and measuring receiver modulation analyzer are in **LOCAL** mode.

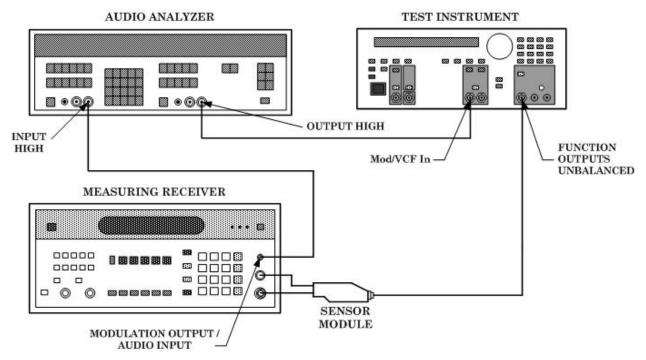


Figure 1. FM distortion - equipment hookup.

- (3) Adjust audio analyzer frequency for 1 kHz and output level (approximately 36 mV) to obtain 100 kHz frequency deviation indication on the measuring receiver modulation analyzer.
  - (4) Measure distortion using the audio analyzer. Verify indicated distortion is <-35 dBc.
  - (5) Disconnect audio analyzer from MOD/VCF IN.
  - **b.** Adjustments. No adjustments can be made.

#### 11. Pulse Characteristics

#### a. Performance Check

- (1) Press pushbuttons as listed in (a) through (k) below:
- (a)  ${\bf CALIBRATE}$  (allow enough time to complete and verify  ${\bf AUTOCALIBRATED}$  is displayed).
  - (b) RESET.
  - (c) FREQUENCY.
  - (d) **1**.
  - (e) **EXP**.
  - (f) **6**.
  - (g) ENTER.
  - (h) AMPLITUDE.
  - (i) **5**.
  - (j) ENTER.
  - (k) **FUNCTION** 1 (square wave).

- (2) Connect TI function outputs **UNBALANCED** to oscilloscope **Vertical 1** input using a 50  $\Omega$  feed through termination.
- (3) Measure rise and falltime of displayed square wave using standard technique. Rise and falltime will be <13 ns.
- (4) Measure positive and negative transition aberrations of displayed square wave. If peak-to-peak aberrations are not <5.4 %, perform **b** below.
  - (5) Remove cable from **UNBALANCED** and reconnect to **SYNC OUT**.
  - (6) Repeat technique of (3) above for **SYNC OUT** signal.

## b. Adjustments

- (1) Set **POWER** switch to **OFF**.
- (2) Remove top cover.

#### NOTE

Keep top cover and shield in place during this procedure except when necessary to make an internal adjustment.

- (3) Set **POWER** switch to **ON**.
- (4) Press and hold (down) A2SW1 (fig. 2) and then press CALIBRATE pushbutton.
- (5) Observe display indication of WVTK SN X, XXX, XXX or WVTK SN 0.
- (6) Press **CURSOR** { pushbutton and allow enough time for calibrating mode to complete.
- (7) Observe display indication of **ARMY SN X, XXX** or **ARMY SN 0**.
- (8) Repeat (6) above observing display indication of **PEAKING C22**.
- (9) Connect **UNBALANCED** output to oscilloscope **Vertical 1** input, using a 50  $\Omega$  feedthrough termination.
- (10) Adjust A3C22 (fig. 3) for a peak-to-peak aberration of less than 5.4% displayed on oscilloscope (R).
  - (11) Press CALIBRATE pushbutton and verify display indicates CALIBRATION OFF.
  - (12) Disconnect equipment setup and reinstall top cover.

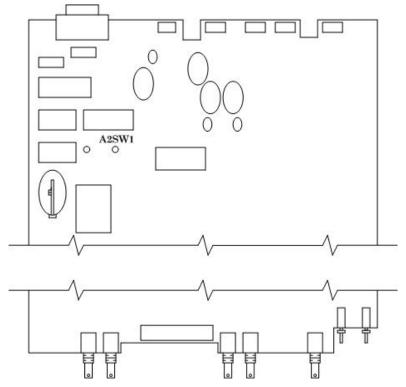


Figure 2. A2 motherboard.

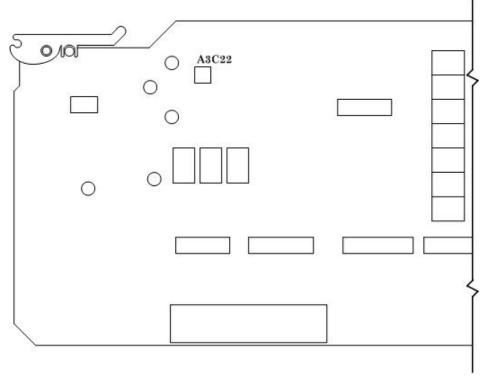


Figure 3. A3 output circuit card adjustment location.

## 12. Output Distortion

#### a. Performance Check

- (1) Connect TI function outputs **UNBALANCED** to audio analyzer **INPUT HIGH** using a 50  $\Omega$  feedthrough termination.
- (2) Press **CALIBRATION** pushbutton (allow enough time to complete and verify **AUTOCALIBRATED** is displayed) and then press **RESET** pushbutton.
- (3) Press **FREQUENCY** pushbutton and enter **1000**. Measure distortion using standard distortion measurement technique. If total harmonic distortion is not <0.5% (-46 dBc), perform **b** below.
  - (4) Repeat (3) above substituting values from <10 V section of table 5.
- (5) Press **AMPLITUDE** (until **VPP** is displayed) and enter **15.0**. Repeat (3) above substituting values from  $\geq 10$  V section of table 5.

Table	5	Sino	Wave	Distortion
rame	·).	ome	wave	Distortion

	Table 9. Ellie Wave Bistortion					
Test instr	rument	Maximum total				
frequency	settings	harmonic distortion				
	<10	O V				
1.00	$_{ m kHz}$	< 0.5%	(-46 dBc)			
20.00	$_{ m Hz}$	< 0.5%	(-46 dBc)			
99.9	kHz	< 0.5%	(-46 dBc)			
100.0	kHz	<1%	(-40 dBc)			
		≥10 V				
1.00	$_{ m kHz}$	< 0.5%	(-46 dBc)			
20.00	$_{ m Hz}$	< 0.5%	(-46 dBc)			
99.9	kHz	< 0.5%	(-46 dBc)			
100.0	kHz	<1%	(-40 dBc)			

- (6) Reduce outputs to minimum. Disconnect cable and  $50~\Omega$  feedthrough termination from the audio analyzer **INPUT HIGH** and connect to tunable active filter input.
  - (7) Connect tunable active filter output to the audio analyzer INPUT HIGH.
  - (8) Press pushbuttons as listed in (a) through (h) below:
    - (a) FREQUENCY.
    - (b) **1**.
    - (c) **EXP**.
    - (d) **3**.
    - (e) ENTER.
    - (f) AMPLITUDE.
    - (g) **5**.
    - (h) ENTER.
- (9) Set tunable active filter for a bandpass of 800 to 1200 Hz and repeat (3) above substituting a distortion indication of <.1% (-60 dBc).
  - (10) Disconnect equipment setup.

## b. Adjustments

- (1) Position **POWER** switch to **OFF**.
- (2) Remove top cover.

#### NOTE

Keep top cover and shield in place during this procedure except when necessary to make an internal adjustment.

- (3) Position **POWER** switch to **ON**.
- (4) Press and hold (down) A2SW1 (fig. 2) and then press CALIBRATE pushbutton.
- (5) Press CURSOR \{\) pushbutton three times and observe display indication of **R33**, **97**, **64**, **VSINE XXX**.
  - (6) Set TI for 5 V p-p output at 9.8 kHz.
  - (7) Connect SYNC OUT output to oscilloscope Vertical 2 input.
- (8) Connect audio analyzer monitor output (rear panel) to oscilloscope **Vertical 1** input and set oscilloscope controls for display of peak distortion.
  - (9) Adjust R33 (fig. 4) until waveform peaks are clearly visible in the residue.
- (10) Adjust R97 (fig. 4) until waveform peaks are symmetrical, above and below the average value of the residue signal.
  - (11) Adjust R33 (fig. 4) until peaks disappear back into the residue.
- (12) Observe the overall ripple in the residue in the area of the waveform zero crossings as displayed on the oscilloscope. Adjust **CONTROL** knob cw for clearly visible peaks displayed on oscilloscope and repeat (11) above.

#### NOTE

If the overall ripple has decreased, continue the test of (12) above turning the **CONTROL** knob clockwise. If the overall ripple has increased, continue technique of (12) above turning **CONTROL** knob counterclockwise.

- (13) Repeat technique of (11) and (12) above until minimum overall ripple is displayed on oscilloscope.
- (14) Connect MULTIMETER + lead to TP 10 (fig. 4) and lead to TP 11 (fig. 4) and adjust R64 (fig. 4) for display of <1 mV dc.
  - (15) Press CALIBRATE pushbutton and verify display indicates CALIBRATION OFF.

#### 13. Sine Wave Amplitude

#### a. Performance Check

- (1) Connect **UNBALANCED** output to multimeter input using a 50  $\Omega$  feedthrough termination.
  - (2) Press pushbuttons as listed in (a) through (h) below:

(a) **CALIBRATE** (allow enough time to complete and verify **AUTOCALIBRATED** is displayed).

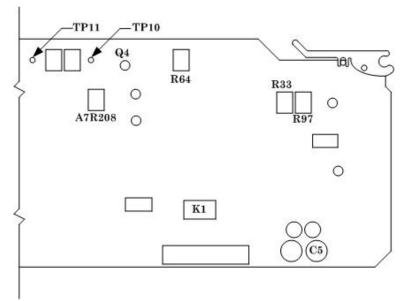


Figure 4. A7 phase lock loop circuit card adjustment location.

- (b) **RESET**.
- (c) AMPLITUDE.
- (d) 1. 1 1.
- (e) ENTER.
- (f) FREQUENCY.
- (g) **50**.
- (h) ENTER.
- (3) Multimeter will indicate between minimum and maximum values listed in table 6.
- (4) Repeat technique of (2) (c) through (h) and (3) above substituting settings and indications listed in table 6.

Table 6. Sine Wave Amplitude Accuracy 50 Hz to 99.99 kHz

	t instrument	Multimeter rm	ns indications (V)
Frequency	y Outpu (V p-p		Max
50 H	z 1.11	0.381	0.404
50 H	z .09	9 .0339	.0361
50 H	.2	.06858	.07282
50 H	z .99	9 .345	.361
50 H	z 2	.689	.725
50 H	z 15	5.14	5.46
99.9 kl	Hz 1.11	0.381	0.404
99.9 kl	Hz .09	9 .0339	.0361
99.9 kl	Hz .2	.06858	.07282
99.9 kl	Hz .99	9 .345	.361
99.9 kl	Hz 2	.689	.725
99.9 kl	Hz 15	5.14	5.46

- (5) Reduce TI output to minimum. Set the measuring receiver to measure power.
- (6) Connect measuring receiver power sensor to **CALIBRATOR RF POWER** connector and zero and cal the measuring receiver. Then disconnect measuring receiver power sensor from **CALIBRATOR RF POWER** connector.
  - (7) Set the measuring receiver to measure power in millivolts.
- (8) Disconnect TI **UNBALANCED** output from multimeter and connect **UNBALANCED** output to measuring receiver power sensor (do not use the 50  $\Omega$  feedthrough termination).
  - (9) Press pushbuttons as listed in (a) through (h) below:
    - (a) FREQUENCY.
    - (b) **100**.
    - (c) **EXP**.
    - (d) **3**.
    - (e) ENTER.
    - (f) AMPLITUDE.
    - (g) .099.
    - (h) ENTER.
- (10) Measuring receiver will indicate within minimum maximum limits as listed in table 7.
- (11) Repeat technique of (9) (a) through (h) and (10) above substituting settings and indications listed in table 7.

Table 7. Sine Wave Amplitude Accuracy 100 kHz to 4.999 MHz

•			Measuring receiver indications		
,	Test ins	trument	(mV)		
		Output			
Freque	ncy	(V p-p)	Min	Max	
100	$_{ m kHz}$	.099	33.2	36.8	
100	kHz	.2	67.17	74.24	
100	kHz	.999	338	368	
100	$\mathrm{kHz}$	2	675	739	
100	$\mathrm{kHz}$	15	5086	5518	
999.9	kHz	.099	33.2	36.8	
999.9	$\mathrm{kHz}$	.2	67.17	74.24	
999.9	$\mathrm{kHz}$	.999	338	368	
999.9	$\mathrm{kHz}$	2	675	739	
999.9	kHz	15	5086	5518	
1	MHz	.099	32.9	37.1	
1	MHz	.2	66.46	74.94	
1	MHz	.999	335	372	
1	MHz	2	668	746	
1	MHz	15	5034	5571	
4.999	MHz	.099	32.9	37.1	
4.999	MHz	.2	66.46	74.94	
4.999	MHz	.999	335	372	
4.999	MHz	2	668	746	
4.999	MHz	15	5034	5571	

- (12) Reduce TI output to minimum. Disconnect **UNBALANCED** output from measuring receiver power sensor and connect **UNBALANCED** output to oscilloscope **Vertical 1** input using a 50  $\Omega$  feedthrough termination.
  - (13) Press pushbuttons as listed in (a) through (h) below:
    - (a) FREQUENCY.
    - (b) **5**.
    - (c) **EXP**.
    - (d) **6**.
    - (e) ENTER.
    - (f) AMPLITUDE.
    - (g) .099.
    - (h) ENTER.
- (14) Set oscilloscope Vertical 1 inputs for DC Coupling,  $1M\Omega$  Input, scaling for approximately 4 or 5 divisions displayed, sweep speed for approximately 4 or 5 cycles displayed and volts pk-pk measurement.
  - (15) Oscilloscope will indicate within minimum maximum limits as listed in table 8.
- (16) Repeat technique of (13) through (15) above substituting settings and indications listed in table 8.

Table 8. Sine Wave Amplitude Accuracy 5 MHz to 19.99 MHz

	vave implicate	Oscilloscope indications		
Test instrument		(V p-p)		
Frequency	Output	Min	Max	
	(V p-p)			
5   MHz	.099	.086	.112	
5   MHz	.2	.174	.226	
5   MHz	.999	.877	1.12	
5 MHz	2	1.75	2.25	
5 MHz	15	13.2	16.8	
15.99 MHz	.099	.086	.112	
15.99 MHz	.2	.174	.226	
15.9 MHz	.999	.877	1.12	
15.99 MHz	2	1.75	2.25	
15.99 MHz	15	13.2	16.8	
19.99 MHz	.099	.068	.130	
19.99 MHz	.2	.138	.262	
19.99 MHz	.999	.697	1.30	
19.99 MHz	2	1.39	2.61	
19.99 MHz	15	10.5	19.5	

**b.** Adjustments. No adjustments can be made.

## 14. Triangle Wave Amplitude

#### a. Performance Check

- (1) Connect **UNBALANCED** output to multimeter input using  $50 \Omega$  feedthrough termination.
- (2) Press pushbuttons as listed in (a) through (i) below:

- (a) Calibrate (allow enough time to complete and verify **AUTOCALIBRATED** is displayed).
  - (b) **RESET**.
  - (c) **FUNCTION** (triangle wave).
  - (d) **AMPLITUDE**.
  - (e) .**009**.
  - (f) ENTER.
  - (g) FREQUENCY.
  - (h) **50**.
  - (i) ENTER.
  - (3) Multimeter will indicate between 1.94 and 3.25 mV rms.
- (4) Repeat technique of (2) (c) through (i), and (3) above substituting settings and indications listed in table 9.

Table 9. Triangle Wave Amplitude Accuracy 50 Hz to 99.99 kHz

Test ins	Test instrument		Multimeter RMS indications		
Frequency	Output	Wuttimeter King marcations			ons
(Hz)	(V p-p)	Mir	ı	Max	
50	.01	1.93	mV	3.84	mV
50	.099	26.9	mV	30.3	mV
50	.1	26.8	mV	30.9	mV
50	.999	.279	V	.298	V
50	1	.277	V	.300	V
50	9.99	2.79	V	2.97	V
50	10	2.79	V	2.98	V
50	15	4.19	V	4.47	V
99.99 k	.01	1.93	mV	3.84	mV
99.99 k	.099	26.9	mV	30.3	mV
99.99 k	.1	26.8	mV	30.9	mV
99.99 k	.999	.279	V	.298	V
99.99 k	1	.277	V	.300	V
99.99 k	9.99	2.79	V	2.97	V
99.99 k	10	2.79	V	2.98	V
99.99 k	15	4.19	V	4.47	V

- (5) Reduce TI output to minimum. Set the measuring receiver to measure power.
- (6) Connect measuring receiver power sensor to **CALIBRATOR RF POWER** connector and zero and cal the power meter. Then disconnect measuring receiver power sensor from **CALIBRATOR RF POWER** connector.
  - (7) Set the measuring receiver to measure power in millivolts.
- (8) Disconnect **UNBALANCED** output from multimeter and connect **UNBALANCED** output to measuring receiver power sensor (do not use the 50  $\Omega$  feedthrough termination).
  - (9) Press pushbuttons as listed in (a) through (h) below:
    - (a) FREQUENCY.
    - (b) **100**.
    - (c) **EXP**.
    - (d) **3**.

- (e) ENTER.
- (f) AMPLITUDE.
- (g) .099.
- (h) ENTER.
- (10) Measuring receiver power meter will indicate within minimum maximum limits as listed in table 10.

Table 10. Triangle Wave Amplitude Accuracy 100 kHz to 4.999 MHz

Table 10. Thangle wave Amphitude Accuracy 100 kHz to 4.999 MHz						
Τe	Test instrument			Measuring receiver indications		
Frequen	ıcy	Output	(mV)			
(Hz)		(V p-p)	Min	Max		
100	k	.099	26.28	30.87		
100	k	.1	26.27	31.47		
100	k	.999	272.8	304.0		
100	k	1	271.4	306.0		
999.9	k	.099	26.28	30.87		
999.9	k	.1	26.27	31.47		
999.9	k	.999	272.8	304.0		
999.9	k	1	271.4	306.0		
1	M	.099	26.00	31.16		
1	$\mathbf{M}$	.1	25.98	31.75		
1	M	.999	270.0	306.8		
1	M	1	268.5	308.9		
4.999	M	.099	26.00	31.16		
4.999	M	.1	25.98	31.75		
4.999	M	.999	270.0	306.8		
4.999	M	1	268.5	308.9		

- (11) Repeat technique of (9) (a) through (h) and (10) above substituting settings and indications listed in table 10.
- (12) Reduce TI output to minimum. Disconnect **UNBALANCED** output from measuring receiver power sensor and connect **UNBALANCED** output to oscilloscope **Vertical 1** input using a 50  $\Omega$  feedthrough termination.
  - (13) Press pushbuttons as listed in (a) through (h) below:
    - (a) FREQUENCY.
    - (b) 1.
    - (c) **EXP**.
    - (d) **6**.
    - (e) ENTER.
    - (f) AMPLITUDE.
    - (g) **9.99**.
    - (h) ENTER.
- (14) Set oscilloscope **Vertical 1** inputs for **DC Coupling**, **1M\Omega Input**, scaling for approximately 4 or 5 divisions displayed, sweep speed for approximately 4 or 5 cycles displayed and volts pk-pk measurement.
  - (15) Oscilloscope will indicate within minimum maximum limits as listed in table 11.

(16) Repeat technique of (13) through (15) above substituting settings and indications listed in table 11.

Table 11. Triangle Wave Amplitude 1 to 4.999 MHz

Free	quency	Output	Oscilloscope indications (V p-p)	
	Hz)	(V p-p)	Min	Max
1	$\mathbf{M}$	9.99	9.38	10.6
1	M	10	9.38	10.6
1	M	15	14.1	15.9
4.99	9 M	9.99	9.38	10.6
4.99	9 M	10	9.38	10.6
4.99	9 M	15	14.1	15.9

**b.** Adjustments. No adjustments can be made.

## 15. Square Wave Amplitude

#### a. Performance Check

- (1) Connect **UNBALANCED** output to multimeter input using  $50 \Omega$  feedthrough termination.
- (2) Press pushbuttons as listed in (a) through (i) below:
- (a) Calibrate (allow enough time to complete and verify  ${\bf AUTOCALIBRATED}$  is displayed).
  - (b) RESET.
  - (c) **FUNCTION** (square wave).
  - (d) **AMPLITUDE**.
  - (e) **.009**.
  - (f) ENTER.
  - (g) FREQUENCY.
  - (h) **50**.
  - (i) ENTER.
  - (3) Multimeter will indicate between 3.37 and 5.64 mV rms.
- (4) Repeat technique of (2) (c) through (i), and (3) above substituting settings and indications listed in table 12.

Table 12. Square Wave Amplitude Accuracy 50 Hz to 99.99 kHz

Test instrument		Multimeter			
Frequency	Output	r	ms ind	ications	
(Hz)	(V p-p)	Mir	ı	Ma	ıx
50	.01	3.35	mV	6.65	mV
50	.099	46.5	mV	52.5	mV
50	.1	46.5	mV	53.5	mV
50	.999	.483	V	.516	V
50	1	.480	V	.520	V
50	9.99	4.84	V	5.15	V
50	10	4.84	V	5.16	V
50	15	7.27	V	7.74	V
99.9 k	.01	3.35	mV	6.65	mV

Table 12. Square Wave Amplitude Accuracy 50 Hz to 99.99 kHz - Continued

Test instrument		Multimeter			
Frequency	Output	r	ms ind	ications	
(Hz)	(V p-p)	Min	1	Ma	ιX
99.9 k	.099	46.5	mV	52.5	mV
99.9 k	.1	46.5	mV	53.5	mV
99.9 k	.999	.483	V	.516	V
99.9 k	1	.480	V	.520	V
99.9 k	9.99	4.84	V	5.15	V
99.9 k	10	4.84	V	5.16	V
99.9 k	15	7.27	V	7.74	V

- (5) Reduce TI output to minimum. Set the measuring receiver to measure power.
- (6) Connect measuring receiver power sensor to **CALIBRATOR RF POWER** connector and zero and cal the power meter. Then disconnect measuring receiver power sensor from **CALIBRATOR RF POWER** connector.
  - (7) Set the measuring receiver to measure power in millivolts.
- (8) Disconnect **UNBALANCED** output from multimeter and connect **UNBALANCED** output to measuring receiver power sensor (do not use the 50  $\Omega$  feedthrough termination).
  - (9) Press pushbuttons as listed in (a) through (h) below:
    - (a) FREQUENCY.
    - (b) **100**.
    - (c) **EXP**.
    - (d) **3**.
    - (e) ENTER.
    - (f) AMPLITUDE.
    - (g) .099.
    - (h) ENTER.
- (10) Measuring receiver power meter will indicate within minimum maximum limits as listed in table 13.
- (11) Repeat technique of (9) (a) through (h) and (10) above substituting settings and indications listed in table 13.

Table 13. Square Wave Amplitude 100 kHz to  $4.999\,\mathrm{MHz}$ 

		Measuring receiver indications	
Frequency	Output	(m	ıV)
(Hz)	(V p-p)	Min	Max
100 k	.099	45.52	53.48
100 k	.1	45.50	54.50
100 k	.999	472.5	526.5
100 k	1	470.0	530.0
999.9 k	.099	45.52	53.48
999.9 k	.1	45.50	54.50
999.9 k	.999	472.5	526.5
999.9 k	1	470.0	530.0

Table 13. Square Wave Amplitude 100 kHz to 4.999 MHz- Continued

-	_	Measuring receiver indications		
Frequency	Output	(mV)		
(Hz)	(V p-p)	Min	Max	
1 M	.099	45.03	53.97	
1 M	.1	45.00	55.00	
4.999 M	.099	45.03	53.97	
4.999 M	.1	45.00	55.00	

- (12) Reduce TI output to minimum. Disconnect **UNBALANCED** output from measuring receiver power sensor and connect **UNBALANCED** output to oscilloscope **Vertical 1** input using a 50  $\Omega$  feedthrough termination.
  - (13) Press pushbuttons as listed in (a) through (h) below:
    - (a) FREQUENCY.
    - (b) **1**.
    - (c) **EXP**.
    - (d) **6**.
    - (e) ENTER.
    - (f) AMPLITUDE.
    - (g) .999.
    - (h) ENTER.
- (14) Set oscilloscope **Vertical 1** inputs for **DC Coupling**, **1M\Omega Input**, scaling for approximately 4 or 5 divisions displayed, sweep speed for approximately 4 or 5 cycles displayed and volts pk-pk measurement.
  - (15) Oscilloscope will indicate within minimum maximum limits as listed in table 14.
- (16) Repeat technique of (13) through (15) above substituting settings and indications listed in table 14.

Table 14. Square Wave Amplitude 1 to 19.99 MHz

		Oscilloscope		indications	
Frequency	Output	(V p		о-р)	
(Hz)	(V p-p)	Min		Max	
1 M	.999	.935	mV	1.06	V
1 M	1	.930	mV	1.07	V
1 M	9.99	9.38	V	10.6 V	
1 M	10	9.38	V	10.6	V
1 M	15	14.1	V	15.9	V
4.999 M	.999	.935	mV	1.06	V
4.999 M	1	.930	mV	1.07	V
4.999 M	9.99	9.38	V	10.6 V	
4.999 M	10	9.38	V	10.6	V
4.999 M	15	14.1	V	15.9	V
5 M	.009	5.92	mV	12.1	mV
5 M	.01	5.8	mV	14.2	mV
5 M	.099	84	mV	114	mV
5 M	.1	84	mV	116	mV
5 M	.999	875	mV	1.12	V
5 M	1	870	mV	1.13	V
5 M	9.99	8.78	V	11.2	V

Table 14. Square Wave Amplitude 1 to 19.99 MHz - Continued

		Oscilloscope indications			
Frequency	Output	(V p-p)			
(Hz)	(V p-p)	Mir	ı	Max	X
5 M	10	8.78	V	11.2	V
5 M	15	13.2	V	16.8	V
19.99 M	.009	5.92	mV	12.1	mV
19.99 M	.01	5.8	mV	14.2	mV
19.99 M	.099	84	mV	114	mV
19.99 M	.1	84	mV	116	mV
19.99 M	.999	875	mV	1.12	V
19.99 M	1	870	mV	1.13	V
19.99 M	9.99	8.78	V	11.2	V
19.99 M	10	8.78	V	11.2	V
19.99 M	15	13.2	V	16.8	V

- (17) Reduce TI output to minimum.
- **b.** Adjustments. No adjustments can be made.

#### 16. Dc Offset and Attenuator

- a. Performance Check
  - (1) Connect **UNBALANCED** output to multimeter using  $50 \Omega$  feedthrough termination.
  - (2) Press pushbuttons as listed in (a) through (g) below:
- (a) **CALIBRATE** (allow enough time to complete and verify **AUTOCALIBRATED** is displayed).
  - (b) **FUNCTION OUTPUTS 50** (pressed).
  - (c) RESET.
  - (d) **FUNCTION DC**.
  - (e) **OFFSET**.
  - (f) **5**.
  - (g) ENTER.
  - (3) Observe multimeter indication between 4.930 and 5.070 V dc.
- (4) Repeat technique of (2) (f) through (g) and (3) above for control settings listed in table 15 below. Digital voltmeter will indicate between specified limits.
  - (5) Reduce output to minimum and disconnect equipment setup.
  - **b.** Adjustments. No adjustments can be made.

Table 15. Dc Offset Accuracy

Offset voltage	Multimeter indications (Vdc)		
(V)	Min	Max	
2	1.96	2.04	
1	.97	1.03	
.501	.47599	.52601	
.499	.48901	.50899	
.25	.2425	.2575	

Table 15. Dc Offset Accuracy - Continued

rasic is: Be emeet recuired continued				
	Multimeter indications			
Offset voltage	(Vdc)			
(V)	Min		Max	
.1	94.0	mV	106.0	mV
.05	44.5	mV	55.5	mV
.025	19.75	mV	30.25	mV
.01	4.9	mV	15.1	mV
.005	05	mV	10.05	mV
.003	-2.03	mV	8.03	mV

## 17. Final Procedure

- a. Deenergize and disconnect all equipment.
- **b**. Annotate and affix DA label/form in accordance with TB 750-25.

By Order of the Secretary of the Army:

## PETER J. SCHOOMAKER

Official:

General, United States Army Chief of Staff

JOEL B. HUDSON
Administrative Assistant to the
Secretary of the Army

0416103

## Distribution:

To be distributed in accordance with the initial distribution number (IDN) 344361, requirements for calibration procedure TB 9-6625-2233-35.

#### Instructions for Submitting an Electronic 2028

The following format must be used if submitting an electronic 2028. The subject line must be exactly the same and all fields must be included; however, only the following fields are mandatory: 1, 3, 4, 5, 6, 7, 8, 9, 10, 13, 15, 16, 17, and 27.

From: "Whomever" whomever@redstone.army.mil

To: <2028@redstone.army.mil

Subject: DA Form 2028 1. **From**: Joe Smith

2. Unit: home

Address: 4300 Park
 City: Hometown

5. St: MO6. Zip: 77777

7. Date Sent: 19-OCT -93
 8. Pub no: 55-2840-229-23

9. Pub Title: TM

10. Publication Date: 04-JUL-85

Change Number: 7
 Submitter Rank: MSG
 Submitter FName: Joe
 Submitter MName: T

15. Submitter LName: Smith

16. Submitter Phone: 123-123-1234

17. **Problem**: 1 18. Page: 2 19. Paragraph: 3

20. Line: 421. NSN: 522. Reference: 623. Figure: 724. Table: 8

25. Item: 926. Total: 123

27. Text

This is the text for the problem below line 27.

PIN: 047940-000